

## **AMENDMENTS TO THE CLAIMS**

This listing of claims will replace all prior versions, and listing, of claims in the application:

### **Listing of Claims:**

1. (Currently amended) A display device comprising:  
a substrate ~~having~~ comprising a first region and a second region surrounding the first region;  
a plurality of first electrodes disposed in the first region;  
an insulation member arranged in the first region and ~~having~~ comprising a plurality of openings that exposes a portion corresponding to each of the first electrodes;  
light emitting patterns disposed directly on the first electrodes, the light emitting patterns filling up the openings, respectively;  
a plurality of dummy light emitting patterns directly formed on the substrate in the second region; and  
a single second electrode formed on substantially an entire face of the substrate, the single second electrode disposed on the light emitting patterns and directly on the insulation member.
2. (Canceled) ~~The display device of the claim 1, further comprising a plurality of dummy light emitting patterns formed in the second region of the substrate.~~
3. (Currently amended) The display device of the claim 1, wherein the openings have~~comprise~~ a rectangular shape that ~~has~~ comprises a pair of long sides and a pair of short sides, and the openings are arranged in a matrix shape along a first direction that is substantially parallel with the long sides and a second direction that is substantially parallel with the short sides in the first region.

4. (Original) The display device of the claim 3, wherein a side face of the insulation member is extended from the first region to the second region in the first direction and an extending length of the insulation member is equal to or less than a width formed between the openings.

5. (Original) The display device of the claim 3, wherein a side face of the insulation member is extended from the first region to the second region in the second direction, and an extending length is equal to or less than a width formed between the openings.

6. (Previously presented) The display device of the claim 1, wherein the openings are essentially disposed on the center of the first electrodes, respectively.

7. (Currently amended) The display device of the claim 1, wherein each of the light emitting patterns ~~includes~~comprises a hole injection layer and a light emitting layer, and the light emitting layer is formed on the hole injection layer.

8. (Currently amended) The display device of the claim 1, wherein an inside wall of the openings ~~has~~comprises an angle about 30° to 165° with respect to the first electrodes formed on the substrate.

9. (Currently amended) The display device of the claim 1, wherein the first electrodes ~~include~~comprise a transparent conductive material, and the second electrode ~~includes~~comprises an opaque conductive material.

10. (Currently amended) The display device of the claim 1, wherein the insulation member ~~includes~~comprises an organic material, an inorganic material or a photoresist material.

11. (Currently amended) A display device comprising:  
a substrate ~~having~~comprising a first region and a second region surrounding the first region;  
a plurality of first electrodes disposed in the first region;

an insulation member formed on a whole surface of the substrate to cover the first electrodes, the insulation member ~~hav~~comprising a groove and a plurality of openings, the grooves formed between the first and second regions, and the openings formed on the first electrode;

light emitting patterns disposed directly on the first electrodes, the light emitting patterns filling up the openings, respectively, ~~each light pattern disposed directly on a respective first electrode is substantially isolated from each of the other light patterns; and~~

a single second electrode formed on substantially an entire face of the substrate, the single second electrode disposed on the light emitting patterns and directly on the insulation member,

~~wherein a width of the groove is equal to or more than a width of the openings.~~

12. (Canceled) The display device of the claim 11, ~~wherein a width of the groove is equal to or more than a width of the openings.~~

13. (Currently amended) The display device of the ~~claim 12~~claim 11, wherein the insulation member ~~includes~~comprises an organic material, an inorganic material or a photoresist material.

14. (Currently amended) The display device of the ~~claim 12~~claim 11, wherein a plurality of dummy light emitting patterns are formed on the substrate corresponding to the groove, and an insulation layer is formed corresponding to the second region of the substrate.

15. (Currently amended) A display device comprising:  
a substrate ~~having~~comprising a first region and a second region surrounding the first region;

a plurality of first electrodes disposed in the first region;

an insulation film, formed on the substrate to cover the first electrodes, ~~hav~~comprising a plurality of first and second openings, the first openings exposing a portion corresponding to each of the first electrodes, the second openings disposed in the second region;

light emitting patterns disposed directly on the first electrodes, the light emitting patterns filling up the first openings, respectively;

a plurality of dummy light emitting patterns directly formed on the substrate in the second region; and

a single second electrode formed on substantially an entire face of the substrate, the single second electrode disposed on the light emitting patterns and directly on the insulation member.

16. (Original) The display device of the claim 15, wherein a first width of the first openings is equal to or less than a second width of the second openings.

17. (Canceled) ~~The display device of the claim 15, wherein a plurality of dummy light emitting patterns are formed on the substrate corresponding to each of the second openings.~~

18. (Currently amended) A method of manufacturing a display device comprising:  
forming a plurality of first electrodes in a first region formed on a substrate;  
forming an insulation member on the first region, wherein the insulation member ~~has~~ comprises a plurality of openings each exposing a portion corresponding to each of the first electrodes;

forming light emitting patterns directly on the first electrodes and a plurality of dummy light emitting patterns directly on the substrate in the second region, respectively; and

forming a single second electrode formed on substantially an entire face of the substrate, the single second electrode formed in the first region to cover the light emitting patterns and directly on the insulation member.

19. (Currently amended) The method of the claim 18, wherein a conductive layer ~~including comprising~~ a transparent conductive material is formed on the substrate and the conductive material is patterned to form the first electrodes in the first region.

20. (Currently amended) The method of the claim 19, wherein the first electrodes ~~include comprise~~ an indium tin oxide (ITO) material or an indium zinc oxide (IZO) material.

21. (Currently amended) The method of the claim 19, wherein the openings ~~have~~ comprise a rectangular shape, the openings ~~hav~~comprise a pair of long sides to face each other and a pair of short sides to face each other, and the long sides are disposed in a first direction and the short sides are disposed in a second direction substantially perpendicular to the first direction, and the openings are disposed in a matrix shape.

22. (Original) The method of the claim 18, wherein the insulation member is formed by:

forming an insulation layer on the first and second regions; and  
patterning the insulation layer to expose the first electrode in the first region and to remove portions of the insulation layer in the second region.

23. (Previously presented) The method of the claim 22, wherein the openings are essentially disposed on the center of the first electrodes.

24. (Currently amended) The method of the claim 22, wherein an edge portion of the insulation member extends from the first region to the second region so that the openings continue into the second region and ~~hav~~comprise substantially a same interval as an interval between the openings of the first region.

25. (Original) The method of the claim 18, wherein a hole injection material as a droplet shape is dropped on the first electrode so as to form a hole injection layer of the light emitting patterns and a light emitting material as a droplet shape is dropped on the hole injection layer so as to form a light emitting layer of the light emitting patterns.

26. (Canceled) ~~The method of the claim 18, wherein a plurality of dummy light emitting patterns are disposed in the second region to adjust a speed of drying the light emitting patterns.~~

27. (New) The display device of the claim 1, wherein the insulation member extends to a height greater than that of the light emitting patterns.